RSC-220

EXTRA GLOSS URETHANE CLEARCOAT

Technical Data Sheet

Technical Hotline 800.735.0303

PRODUCT#	DESCRIPTION
RSC-220	EXTRA GLOSS URETHANE CLEARCOAT

ACTIVATOR	
RSA-225	FAST CLEARCOAT ACTIVATOR
RSA-226	MEDIUM CLEARCOAT ACTIVATOR
RSA-227	SLOW CLEARCOAT ACTIVATOR

DESCRIPTION

Extra Gloss Clearcoat is a high gloss, easy to buff durable clearcoat. With an easy 4:1 mix ratio. Extra Gloss Clearcoat sprays easily and flows to a high gloss finish and dries quickly.

MIXING

RSC-220 (4 Parts) **TO** RSA-225, 226, 227 (1 Part)

APPLICATION

Apply 2-3 full wet coats at 40-50 psi or (6-10 psi at the gun when using HVLP), allowing a 10-15 minute flash between coats at 77˚F.

DRYING AT 77˚ F.	RSA 225,226	RSA 227
DUST FREE	20 MINUTES	25 MINUTES
TACK FREE	20-30 MINUTES	45 MINUTES
TO DELIVER	14 - 16 HOURS	14 - 16 HOURS
TO BUFF	16 - 24 HOURS	16 - 24 HOURS

FORCE DRYING

FLASH TIME @ 77˚ F	15 MINUTES
BAKE TIME @ 140˚ F	40 MINUTES

Allow a 1 to 2 hour cool-down time before wet sanding or buffing after force drying.

Manufacturer's Exclusive Limited Warranty
For Industrial use only by professional, trained personal using proper safety protective equipment. Not for sale to, or use by, the general public. Manufacturer warrants that its products are free from defect in material and workmanship at the time of sale. In the event that any product is proved by objective testing and analysis to have been defective at the time of sale, upon the return of the defective product, the manufacturer shall replace the product at no cost, excluding the shipping costs, as the exclusive remedy.
This warranty does not cover damage caused by accident, misuse, improper application, improper combination of products or tampering. ALL IMPLIED WARRANTIES WHETHER IT BE OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. THIS WARRANTY EXCLUDES ALL INCIDENTAL AND CONSEQUENTIAL DAMAGES.
NOTE: Refinish Solutions products are not recommended for use in temperatures below 60˚ F.
Use below these temperatures will effect dry times and performance.
FOR INDUSTRY USE ONLY
Read MSDS Before Use
Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.
The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.
SEE MSDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.