

Performance Basecoat



GENERAL INFORMATION

MB Performance Basecoat is an economy minded formulation using the Matrix intermix system that provides excellent coverage and color formulation for automotive refinish applications.



1. COMPONENTS

 MB-Mixed Color 	Premium Basecoat
• MX-57	Basecoat Activator

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• MR-0860	Premium Urethane Reducer - Cool Temp
• MR-0870	Premium Urethane Reducer - Medium Temp
• MR-0885	Premium Urethane Reducer - Warm Temp
• MR-0895	Premium Urethane Reducer - Hot Temp
• MR-0898	Premium Urethane Reducer - Extreme Heat



2. MIXING RATIO (1:1) OR (1:1:5% by Vol.)

• Mix one (1) part MB with one (1) part MR-Series Reducer

 Mix one (1) part MB with one (1) part MR-Series Reducer and 5% of MX-57 Basecoat Activator by volume.

*NOTE: MX-57 must be used to catalyze entire basecoat film when applied in multi-layer applications (Example: OEM Tri-coat or multi-color)



3. POT LIFE @ 77°F (25°C)

- Sprayable up to 2 hours with MX-57
- Infinite pot life when mixed without MX-57

*Tech Tip: Pot life will shorten as temperatures increase. Matrix System products are not recommended for use in temperatures below 65° F.



4. CLEAN UP

• Clean equipment immediately after use according to local regulations.

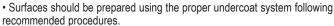


5. ADDITIVES

N/A



6. SURFACE PREPARATION





• All surfaces should be final sanded with P400-P600 grit or equivalent.



7. SUBSTRATES (Properly Prepared)

- All Matrix 2K Primers
- All Matrix 2K Primer Sealers
- OEM Finishes
- · Previously painted surfaces



8. APPLICATION

 Apply single coats of MB allowing proper flash times between each coat until hiding is achieved.

9. STRIPING OR TWO TONING

· Refer to Flash and Dry Times

10. CLEARCOAT

All Matrix clearcoats



11. FLASH / DRY TIMES AIR DRY @ 77°F (25°C)

	W/O MX-57	W/ MX-57
Between Coats	10 min. or until completely dull	10-15 minutes
To Clear	20 minutes - 24 hours	30 minutes - 4 hours

*Note: Extended flash times are recommended above 3 coat application.

**Note: MB must be scuffed after four hours before recoating when activated with MX-57.

12. TAPE TIME

Tape time on MB is 60 minutes minimum at 77° F (25°C).



13. SPRAY GUN SET UP

HVLP/LVLP - Fluid Tip Size	1.2 mm - 1.4 mm
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AIR PRESSURES

 Refer to spray gun manufacturer's recommendations for regulatory compliance



14. PHYSICAL DATA

	1:1	
RTS REGULATORY DATA	LBS./GAL.	g/L
Actual VOC	4.31	516
Regulatory VOC (less water and exempt solvents)	6.17	740
Density	8.11	972
	WT.%	VOL.%
Total Solids Content	13.4	10.9
Total Volatile Content	86.6	89.1
Water	0	0
Exempt Compound Content	33.5	30.2
Coating Category	Basecoat/Two-stage topcoat	

If used as instructed, this product is designed to comply with the US National Volatile Organic Compound (VOC) Emission Standard for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use. The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR APARTICULAR USE OR FREEDOM FROM PATENTINFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option.