

EDGE FX CANDY CONCENTRATES NATIONAL RULE REDUCTION



GENERAL INFORMATION

Matrix Edge™ FX Candy Concentrates can be added to either MPB-500LV Basecoat Blender to create Candy basecoats, or AG-40 or AG-40LV Clearcoats for Urethane Candies, to create brilliant 3 stage candy custom colors. Matrix Edge FX Candy Concentrates can be used over one of the 24 Matrix Edge FX groundcoats or any Matrix Edge basecoat for a truly unique custom color.



1. COMPONENTS

- EFX-101 Cognac Candy Concentrate • EFX-102 Tequila Gold Candy Concentrate
- Jupiter Blue Candy Concentrate • EFX-104
- EXF-105 Jewel Topaz Candy Concentrate
- EXF-107 **Bourbon Candy Concentrate**
- EXF-108 Nectarine Candy Concentrate
- EXF-109 **Emerald Green Candy Concentrate**
- EXF-110 Intensely Purple Candy Concentrate
- Candy Red Candy Concentrate • EXF-111
- EFX-112 Gold Mine Candy Concentrate
- EFX-113 Amethyst Candy Concentrate
- EFX-115 **Torrid Teal Candy Concentrate**
- MPB-500LV Basecoat Color Blender
 - o MR-0960 Premium Urethane Reducer - Cool
 - o MR-0970 Premium Urethane Reducer - Med
 - Premium Urethane Reducer Hot o MR-0985
 - o MR-0995 Premium Urethane Reducer - V. Hot
 - Premium Hardener Fast o MH-061
- AG-40 Autoglas® Urethane Clearcoat
 - Euro Design Hardener Fast o AH-401
 - o AH-402 Euro Design Hardener - Medium
 - o AH-403 Euro Design Hardener - Slow
- Euro Design Hardener Very Slow o AH-404
- AG-40LV Autoglas® 2.1 VOC Urethane Clearcoat
 - o AH-201 Euro Design Hardener Low VOC - Fast
 - o AH-202
 - Euro Design Hardener Low VOC Med Euro Design Hardener Low VOC Slow o AH-203



2. Mixing Ratios

- To create Candy Basecoats with MPB-500LV:
 - o Mix one (1) part MPB-500LV to 5%-8% of Edge FX Candy Concentrate
 - o Take the MPB-500LV/Candy Concentrate mixture and mix it as follows:
 - One (1) part to one (1) MR-0900 series reducer to 1% of MH-061 Premium Hardener
- To create Urethane Candies with AG-40:
 - Mix one (1) part AG-40 to 5%-10% of Edge FX Candy Concentrate
 - Take the AG-40/Candy Concentrate mixture and mix it as follows:
 - Two (2) parts to one (1) part of AH-400 series hardeners
- To create Urethane Candies with AG-40LV:
 - o Mix one (1) part AG-40LV to 5%-10% of Edge FX Candy Concentrate
 - o Take the AG-40LV/Candy Concentrate mixture and mix it as follows:
 - Two (2) parts to one (1) part of AH-200 series hardeners



3. Pot Life @ 77°F (25°C)

- Candy Basecoats using MPB-500LV up to 2 hours
- Urethane Candies using AG-40/AG-40LV 30-60 minutes



4. CLEAN UP

 Clean equipment immediately after use (check local regulations)



5. ADDITIVES

N/A



6. SURFACE PREPEARATION

• Reference Edge Premium Basecoat TDS for basecoat application and preparation



7. SUBRATES

• For application over Edge Premium Basecoat



8. APPLICATION

- Apply Edge Premium Basecoat System per TDS
- Apply approximately 3-4 coats of candy color with a 75% overlap.
- Always do a let-down spray-out panel, so you can identify how many coats will achieve the desired color.

9. Clearcoats

- AG-40 Autoglas® Urethane Clearcoat
- AG-40LV Autoglas® 2.1 VOC Urethane Clearcoat



10. FLASH/DRY TIMES - AIR DRY @77°F (25°C)

Candy Basecoats using MPB-500LV

Flash between Coats	10-15 minutes or until completely dull	
Tape Time	35 minutes	
To Clearcoat 30 minutes		
Urethane Candies using AG-40/AG-40LV		

Flash between Coats 15-20 minutes or until completely dull To Clearcoat 30 minutes



SPRAY GUN SET UP

HVLP/LVLP – Fluid Tip Size | 1.3 mm – 1.4 mm

AIR PRESSURES

Refer to spray gun manufacturer's recommendation for regulatory compliance



12. PHYSICAL DATA

SEE PAGE 2

If used as instructed, this product is designed to comply with Volatile Organic Compound (VOC) Standards in low-VOC jurisdictions, for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use. The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALLIMPLIED WARRANTIESINCLUDINGWARRANTIESOF MERCHANTABILITYOR FITNESS FORAPARTICULARUSE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILLNOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option.



EDGE FX CANDY CONCENTRATES NATIONAL RULE REDUCTION



12. PHYSICAL DATA

RTS REGULATORY DATA	1:1:1% By Volume	
WHEN MIXED WITH	MPB-500LV/EFX:	
MPB-500LV @ 8.0%	@ 8.0% MR-0970: MH061	
EXF-108	LBS/GAL	g/L
Actual VOC	4.5 Max	536 Max
Regulatory VOC	5.3 Max	635 Max
(less water and exempts)	J.J IVIAX	
Density	7-9	840-1075
	WT. %	VOL.%
Total Solids Content	10-15	8-13
Total Volatile Content	85-90	87-92
Water	0	0
Exempt Compound Content	29-34	27-32
Coating Category	Multi-Stage	

RTS REGULATORY DATA	2:1 By Volume	
WHEN MIXED WITH AG-40LV @ 10.0% EXF-108	AG-40/EFX: AH-401	
	LBS/GAL	g/L
Actual VOC	4.5 Max	515 Max
Regulatory VOC (less water and exempts)	4.5 Max	515 Max
Density	7.5-9.5	900-1150
	WT. %	VOL.%
Total Solids Content	44-51	37-44
Total Volatile Content	49-56	53-63
Water	0	0
Exempt Compound Content	0	0
Coating Category	Multi-Stage	



EDGE FX CANDY CONCENTRATES LOW VOC REDUCTION



GENERAL INFORMATION

Matrix Edge™ FX Candy Concentrates can be added to either MPB-500LV Basecoat Blender to create Candy basecoats, or to AG-40LV Clearcoats for Urethane Candies, to create brilliant 3 stage candy custom colors. Matrix Edge FX Candy Concentrates can be used over one of the 24 Matrix Edge FX groundcoats or any Matrix Edge basecoat for a truly unique custom color.



1. COMPONENTS

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- EFX-102 Tequila Gold Candy Concentrate
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- EXF-105 Jewel Topaz Candy Concentrate
- EXF-107 **Bourbon Candy Concentrate**
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- EXF-110 Intensely Purple Candy Concentrate
- Candy Red Candy Concentrate • EXF-111
- EFX-112 Gold Mine Candy Concentrate
- EFX-113 Amethyst Candy Concentrate
- EFX-115 **Torrid Teal Candy Concentrate**
- MPB-500LV Basecoat Color Blender
 - o MBR-1100 Low VOC Reducer - Fast
 - o MBR-1200 Premium Urethane Reducer - Med
 - o MBR-1300 Premium Urethane Reducer - Slow
 - o MH-061 Premium Hardener - Fast
- AG-40LV Autoglas® 2.1 VOC Urethane Clearcoat
 - o AH-201 Euro Design Hardener Low VOC - Fast
 - Euro Design Hardener Low VOC Med o AH-202
 - o AH-203 Euro Design Hardener Low VOC - Slow



2. MIXING RATIOS

- To create Candy Basecoats with MPB-500LV:
 - Mix one (1) part MPB-500LV to 4.5% of Edge FX Candy Concentrate
 - Take the MPB-500LV/Candy Concentrate mixture and mix it as follows:
 - One (1) part to one (1) MBR-LV series reducer to 1% of MH-061 Premium Hardener
- To create Urethane Candies with AG-40LV:
 - o Mix one (1) part AG-40LV to 5%-10% of Edge FX Candy Concentrate
 - Take the AG-40LV/Candy Concentrate mixture and mix it as follows:
 - Two (2) parts to one (1) part of AH-200 series hardeners



3. Pot Life @ 77°F (25°C)

- Candy Basecoats using MPB-500LV up to 2 hours
- Urethane Candies using AG-40LV 30-60 minutes



4. CLEAN UP

• Clean equipment immediately after use (check local regulations)



5. ADDITIVES



6. SURFACE PREPEARATION

• Reference Edge Premium Basecoat TDS for basecoat application and preparation



7. SUBRATES

• For application over Edge Premium Basecoat



8. APPLICATION

- Apply Edge Premium Basecoat System per TDS
- Apply approximately 3-6 coats of candy color with a 75%
- Always do a let-downs spray-out panel, so you can identify how many coats will achieve the desired color.

CLEARCOAT

AG-40LV Autoglas® 2.1 VOC Urethane Clearcoat



10. FLASH/DRY TIMES - AIR DRY @77°F (25°C)

Candy Basecoats using MPB-500LV

Flash between Coats	10-15 minutes or until completely dull
Tape Time	35 minutes
To Clearcoat	30 minutes

• Urethane Candies using AG-40LV

Flash between Coats	15-20 minutes or until completely dull
To Clearcoat	30 minutes



SPRAY GUN SET UP

HVLP/LVLP – Fluid Tip Size 1.3 mm – 1.4 mm

AIR PRESSURES

Refer to spray gun manufacturer's recommendation for regulatory compliance.



PHYSICAL DATA 12.

SEE PAGE 2

If used as instructed, this product is designed to comply with Volatile Organic Compound (VOC) Standards in low-VOC jurisdictions, for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use. The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALLIMPLIED WARRANTIESINCLUDINGWARRANTIESOF MERCHANTABILITYOR FITNESS FORAPARTICULARUSE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILLNOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option.



EDGE FX CANDY CONCENTRATES LOW VOC REDUCTION



12. PHYSICAL DATA

RTS REGULATORY DATA WHEN MIXED WITH MPB-500LV @ 4.5% EFX-108	1:1:1% By Volume MPB-500LV/EFX: MBR-1200: MH061 LBS/GAL	
Actual VOC	1.5 Max	g/L 165 Max
Regulatory VOC (less water and exempts)	3.5 Max	420 Max
Density	8.5-10.5	1015-1250
	WT. %	VOL.%
Total Solids Content	8-13	8-13
Total Volatile Content	87-92	87-92
Water	0	0
Exempt Compound Content	78-84	78-84
Coating Category	Multi-Stage	

RTS REGULATORY DATA	2:1 By Volume	
WHEN MIXED WITH AG-40LV @ 10.0% EFX-108	AG-40LV/EFX: AH-201	
	LBS/GAL	g/L
Actual VOC	1.5 Max	170 Max
Regulatory VOC (less water and exempts)	2.5 Max	290 Max
Density	8-9	960-1200
	WT. %	VOL.%
Total Solids Content	40-47	37-44
Total Volatile Content	53-60	53-63
Water	0	0
Exempt Compound Content	39-44	38-43
Coating Category	Multi-Stage	