

RSC-310

CLEAR VALUE URETHANE CLEARCOAT

Technical Data Sheet

Technical Hotline 800.735.0303

PRODUCT# DESCRIPTION

RSC-310 CLEAR VALUE URETHANE CLEARCOAT

ACTIVATOR

RSA-325 CLEAR VALUE FAST ACTIVATOR
RSA-326 CLEAR VALUE MEDIUM ACTIVATOR
RSA-327 CLEAR VALUE SLOW ACTIVATOR



DESCRIPTION

RSC-310 Clear Value Clearcoat has excellent performance and appearance at an economical price. RSC-310 Clear Value Clearcoat flows out to a smooth, durable finish with excellent gloss.



MIXING

RSC-310 **TO** RSA-325, 326 or 327 4 Parts 1 Part



APPLICATION

Apply 2-3 medium wet coats at 35-40 psi or (8-10 psi at the gun when using HVLP), allowing a 10 minute flash between coats at 77°F.



DRYING AT 77° F RSA-325, 326, 327

DUST FREE 15 MINUTES
TACK FREE 30 MINUTES
TO DELIVER 18 - 24 HOURS
TO BUFF 18 - 24 HOURS



FORCE DRYING

FLASH TIME @ 77° F 15 MINUTES BAKE TIME @ 140° F 30 MINUTES

Allow a 1 to 2 hour cool-down time before wet sanding or buffing after force drying.

TECHNICAL DATA

V.O.C. as Delivered:	Regulatory	Regulatory	Material	Material
	VOC in LBS./GAL.	VOC in G./L.	VOC in LBS./GAL.	VOC in G./L.
RSC-310	4.5	537	3.2	383
RSA-325	4.3	512	4.3	512
RSA-326	4.3	512	4.3	512
RSA-327	4.3	518	3.9	468
V.O.C. (RTS):				
RSC-310/RSA-325	4.4	530	3.4	408
RSC-310/RSA-326	4.4	530	3.4	408
RSC-310/RSA-327	4.4	532	3.3	400

Viscosity: 17 - 19 Seconds Weight Solids: 36.36 - 36.92% Film Build: 0.8 - 1.0 mils 479 sq. ft. Coverage:

Manufacturer's Exclusive Limited Warranty

For Industrial use only by professional, trained personal using proper safety protective equipment. Not for sale to, or use by, the general public. Manufacturer warrants that its products are free from defect in material and workmanship at the time of sale. In the event that any product is proved by objective testing and analysis to have been defective at the time of sale, upon the return of the defective product, the manufacturer shall replace the product at no cost, excluding the shipping costs, as the exclusive remedy.

This warranty does not cover damage caused by accident, misuse, improper application, improper combination of products or tampering. ALL IMPLIED WARRANTIES WHETHER IT BE OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. THIS WARRANTY EXCLUDES ALL INCIDENTAL AND CONSEQUENTIAL DAMAGES.

NOTE: Refinish Solutions products are not recommended for use in temperatures below 60° F.

Use below these temperatures will effect dry times and performance. FOR INDUSTRY USE ONLY

Read SDS Before Use

Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.