

EPB Premium Basecoat



GENERAL INFORMATION

EPB Premium Basecoat is a production and performance driven basecoat offering great color match, dry times, metallic control and hiding.



1. COMPONENTS

EPB-Mixed Color Premium Basecoat
MH-061 Premium Hardener - Fast

MR-0960 Premium Urethane Reducer - Cool Temp
MR-0970 Premium Urethane Reducer - Medium Temp
MR-0985 Premium Urethane Reducer - Hot Temp
MR-0995 Premium Urethane Reducer - Very Hot Temp



2. MIXING RATIO (1:1) OR (1:1:1% by Vol.)

• Mix one (1) part EPB with one (1) part MR-Series Reducer

• Mix one (1) part EPB with one (1) part MR-Series Reducer and 1% of MH-061 Basecoat Activator by volume.



3. POT LIFE @ 77°F (25°C)

- Sprayable up to 2 hours with MH-061
- 7 days when mixed without MH-061

*Tech Tip: Pot life will shorten as temperatures increase. Matrix Edge™ System products are not recommended for use in temperatures below 60° F.



4. CLEAN UP

• Clean equipment immediately after use according to local regulations.



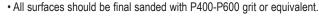
5. ADDITIVES

• N/A



6. SURFACE PREPARATION

• Surfaces should be prepared using the proper undercoat system following recommended procedures.





7. SUBSTRATES (Properly Prepared)

- · All Matrix Edge 2K Primers
- All Matrix Edge 2K Primer Sealers
- OEM Finishes
- · Previously painted surfaces



8. APPLICATION

 Apply two (2) to three (3) medium wet coats with a 75% overlap or until hiding is achieved.

9. STRIPING OR TWO TONING

· Refer to Flash and Dry Times

10. CLEARCOAT

All Matrix Edge clearcoats



11. FLASH / DRY TIMES

AIR DRY @ 77°F (25°C)

Flash Between Coats	5-10 Minutes
Tape Time	30 Minutes
To Clearcoat	20 Minutes

NOTE: Extended flash times are recommended above 3 coat application.

NOTE: EPB must be scuffed after 24 hours and reapplied before clearcoating.



12. SPRAY GUN SET UP

Compliant	1.3mm - 1.4mm
HVLP Fluid Tip	1.3mm - 1.4mm

AIR PRESSURES

 Refer to spray gun manufacturer's recommendations for regulatory compliance



13. PHYSICAL DATA

	1:1	
RTS REGULATORY DATA	As Applied (MR-0900 Series)	
	LBS./GAL.	g/L
Actual VOC	4.3 Max	515 Max
Regulatory VOC (less water and exempt solvents)	6.3 Max	760 Max
Density	7-10	840-1200
	WT.%	VOL.%
Total Solids Content	10-30	8-18
Total Volatile Content	70-90	82-92
Water	0	0
Exempt Compound Content	20-42	25-42
Coating Category	Color Coating	

If used as instructed, this product is designed to comply with the US National Volatile Organic Compound (VOC) Emission Standard for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use. The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOTBE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option.