



GENERAL INFORMATION

AG-40 Autoglas® is a premium high solids European style clearcoat. AG-40 provides optimum flow and leveling in an easy to apply, 2:1 mix, that can be air or force dried.



1. COMPONENTS

- AG-40 Autoglas Euro Design Clearcoat
- AH-401 Euro Design Hardener - Fast
- AH-402 Euro Design Hardener - Medium
- * AH-403 Euro Design Hardener - Slow
- AH-404 Euro Design Hardener - Very Slow



2. MIXING RATIO (2:1)

- Mix two (2) parts AG-40 Autoglas Euro Design Clearcoat with one (1) part AH-400 Series Urethane Hardeners



3. POT LIFE @ 77°F (25°C)

- Sprayable 30-60 minutes.

NOTE: Pot life will shorten as temperatures increase. Matrix Edge™ System products are not recommended for use in temperatures below 60°F.



4. CLEAN UP

- Clean equipment immediately after use (check local regulations)



5. ADDITIVES

- **Accelerator:** 1/2 oz per sprayable quart. MX-081 or MX-084 accelerator may be helpful to assure proper curing in colder weather when air dry is the only option. Although it can speed dry times, please use with caution. Excessive film build, shrinkage, loss of gloss, and incomplete curing, may result as a side effect when abused.
- **Fisheye Eliminator:** 1/2 oz per sprayable quart. MX-01 is generally discouraged, however, when used as recommended, it may help minimize the surface reaction to contamination. The use of this additive is not a substitute for proper cleaning and preparation.
- **Flattening:** See flattening table below.

NOTE: Adding additional materials to a ready-to-spray product will increase the VOC as applied. Check mixture and local regulations to assure compliance



6. SURFACE PREPARATION

FOR APPLICATION OVER RECOMMENDED BASECOAT SYSTEM ONLY

- Allow basecoats sufficient dry times



OEM BLEND AREAS

Option 1:

- Clean blend area with appropriate Matrix Edge surface cleaner based on local regulatory compliance.
- Scuff blend area with gray scuff pad and sanding paste
- Sanding paste must be thoroughly washed away
- Reclean blend area with Matrix Edge surface cleaner prior to topcoating

Option 2:

- Clean blend area with appropriate Matrix Edge surface cleaner based on local regulatory compliance
- Sand blend areas with P800 - P1000 grit paper, for hard to reach areas scuff with gray scuff pad
- Reclean blend area with Matrix Edge surface cleaner prior to topcoating

NOTE: Option 1 and 2 the OEM Blend area must be scuffed or sanded completely dull

7. TOPCOATS

- N/A



8. TECH NOTES

- N/A



9. SUBSTRATES (Properly Prepared)

- All Matrix Edge Refinish Basecoats
- Existing OEM Finishes



10. APPLICATION

- Apply two (2) to three (3) single wet coats.
- *See Notes for additional information



11. FLASH / DRY TIMES

AIR DRY @ 77°F (25°C)

Flash (after 1st coat)	10-15 minutes
Flash (after 2nd coat)	15-20 minutes
Out-of-Booth	40-60 minutes depending on temp
Deliver/Polishing/Recoating	12-24 hours

Force Drying @ 140°F (60°C)

Purge Time	10 minutes
Bake Time	40 minutes
Deliver/Polishing/Recoating	After 1 hour cool down

NOTE: Dry times may vary due to temperature, humidity, film thickness and airflow. If extreme color sanding and buffing is needed allow overnight dry time.



12. SPRAY GUN SET UP

HVLP/LVLP - Fluid Tip Size	1.3 mm - 1.4 mm
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AIR PRESSURES

- Refer to spray gun manufacturer's recommendations for regulatory compliance



13. PHYSICAL DATA

SEE PAGE 2

If used as instructed, this product is designed to comply with the US National Volatile Organic Compound (VOC) Emission Standard for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use. The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. **UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.** Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option.



13. PHYSICAL DATA FOR USA (LBS./GAL Compliance):

RTS REGULATORY DATA WITHOUT ADDITIVES	2:1	
	LBS./GAL.	g/L
Actual VOC	4.23	507
Regulatory VOC (less water and exempt solvents)	4.23	507
Density	8.23	986
	WT.%	VOL.%
Total Solids Content	48.6	42
Total Volatile Content	51.4	58
Water	0	0
Exempt Compound Content	0	0
Coating Category	Clearcoat	

NOTE: US Regulations allow for the use of exempt compounds for VOC calculations.

WORST CASE RTS REGULATORY DATA WITH ADDITIVES	2:1:1.5%:1.5% (AG-40:AH-403:MX-081:MX-01)	
	LBS./GAL.	g/L
Actual VOC	4.23	507
Regulatory VOC (less water and exempt solvents)	4.23	507
Density	8.23	986
	WT.%	VOL.%
Total Solids Content	48.6	42
Total Volatile Content	51.4	58
Water	0	0
Exempt Compound Content	0	0
Coating Category	Clearcoat	

NOTE: US Regulations allow for the use of exempt compounds for VOC calculations.

Flattening Table

Clear/Color System	Gloss	Ounces of MX-85	Ounces of Hardener
AG-40	Flat	25	AH-400 Series 16
	Eggshell	20	16
	Semi-Gloss	15	16

NOTES

Valspar does not recommend nor warranty the blending of clearcoats. Over reduction or solvent blending of the clearcoat will become visible over time due to UV exposure on the blended edge. The edge may also fade or peel over time due to the minimal film thickness of the blended edge.

Valspar recommends applying clearcoat to the entire panel. Many of today's late model cars do not have a distinct edge or a break line on the quarter panel, in these cases Valspar recommends applying the clear coat to the roof and the opposite quarter panel.

This procedure will assure a professional repair, that returns the vehicle back to pre accident condition.

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