



# RSC-320

## 2.1 VOC CLEAR VALUE URETHANE CLEARCOAT

Technical Data Sheet  
Technical Hotline 800.735.0303

### PRODUCT#

RSC-320

### DESCRIPTION

2.1 VOC CLEAR VALUE URETHANE CLEARCOAT

### ACTIVATOR

RSA-214

RSA-317

RSA-216

2.1 VOC ACTIVATOR - FAST

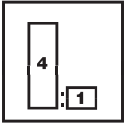
2.1 VOC CLEAR VALUE ACTIVATOR - MEDIUM

2.1 VOC ACTIVATOR - SLOW



### DESCRIPTION

RSC-320 2.1 VOC Clear Value Clearcoat is a high gloss, easy to buff durable clearcoat. With an easy 4:1 mix ratio. RSC-320 2.1 VOC Clear Value Clearcoat sprays easily, flows to a high gloss finish, dries quickly and is economical.



### MIXING

RSC-320 **TO** RSA-214, 317 or 216  
4 Parts 1 Part



### APPLICATION

Apply 2 - 3 full wet coats at 40 - 50 psi or (6 - 10 psi at the gun when using HVLP), allowing a 10 - 15 minute flash between coats at 77°F.



### DRYING AT 77° F

DUST FREE	30 MINUTES
TACK FREE	1 HOUR
TO DELIVER	4 - 8 HOURS



### FORCE DRYING

FLASH TIME @ 77° F	15 MINUTES
BAKE TIME @ 140° F	40 MINUTES

Allow a 1 to 2 hour cool-down time before wet sanding or buffing after force drying.

## TECHNICAL DATA

V.O.C. as Delivered:	Regulatory VOC in LBS./GAL.	Regulatory VOC in G./L.	Material VOC in LBS./GAL.	Material VOC in G./L.
RSC-320	2.6	308	1.1	136
RSA-214	0.5	58	0.3	34
RSA-216	0.5	58	0.3	34
RSA-317	0.5	58	0.3	34
V.O.C. (RTS):				
RSC-320/RSA-214	2.1	248	1.0	116
RSC-320/RSA-216	2.1	247	1.0	116
RSC-320/RSA-317	2.1	247	1.0	116

**Viscosity:** 17 - 19 Seconds  
**Weight Solids:** 37.73%  
**Film Build:** 1.0 mils per coat  
**Coverage:** 543 sq. ft.

### **Manufacturer's Exclusive Limited Warranty**

For Industrial use only by professional, trained personnel using proper safety protective equipment. Not for sale to, or use by, the general public. Manufacturer warrants that its products are free from defect in material and workmanship at the time of sale. In the event that any product is proved by objective testing and analysis to have been defective at the time of sale, upon the return of the defective product, the manufacturer shall replace the product at no cost, excluding the shipping costs, as the exclusive remedy.

This warranty does not cover damage caused by accident, misuse, improper application, improper combination of products or tampering. ALL IMPLIED WARRANTIES WHETHER IT BE OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. THIS WARRANTY EXCLUDES ALL INCIDENTAL AND CONSEQUENTIAL DAMAGES.

**NOTE: Refinish Solutions products are not recommended for use in temperatures below 60° F.**

**Use below these temperatures will effect dry times and performance.**

### **FOR INDUSTRY USE ONLY**

#### **Read SDS Before Use**

Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

**SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.**