DESCRIPTION
AccuShade Sealers have been designed for “wet on wet” applications. These exceptional sealers provide excellent flow, leveling and topcoat holdout in addition to offering medium film build for filling minor surface imperfections. Accushade Sealers are available in white, medium grey and dark grey with simple, easy to use mix ratios achieving many shades of grey designed to utilize many basecoat color to quickly and accurately achieve true undercoat colors.

QUICK REFERENCE
What: 2K Sealer
Mix: 4:1 with MA-122 Activator
Application: 1-2 coats.
Time: Dry to topcoat 5 - 15 minutes.
Recoat: Topcoat with any Matrix Automotive Finishes brand topcoat.

REQUIRED COMPONENTS
<table>
<thead>
<tr>
<th>Product</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>MP-121, 124, 127</td>
<td>2K Sealer</td>
</tr>
<tr>
<td>Activator</td>
<td>Description</td>
</tr>
<tr>
<td>MA-122</td>
<td>2K Sealer Activator</td>
</tr>
</tbody>
</table>

Reducer
Not Required

COMPATIBLE SUBSTRATES
OEM Finishes
Aluminum
Galvanized Steel
Bare Metal
Fiberglass
E-Coat
**PREPARATION**

1. Wash item with warm soap and water.
2. Clean repair area with Matrix Automotive Finishes MXW-9001 Low VOC Cleaner/Degreaser.
3. Final sand surface to with 400-600 grit sandpaper or equivalent.

**MIXING RATIO**

4 Parts MP-120 Series Sealer to 1 part MA-122.

<table>
<thead>
<tr>
<th>AS-1</th>
<th>AS-2</th>
<th>AS-3</th>
<th>AS-4</th>
<th>AS-5</th>
<th>AS-6</th>
<th>AS-7</th>
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</thead>
<tbody>
<tr>
<td>White</td>
<td></td>
<td></td>
<td>Med. Grey</td>
<td></td>
<td></td>
<td>Dk. Grey</td>
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<tr>
<td>MP-121</td>
<td>Mix MP-121 &amp; MP-124 2:1</td>
<td>Mix MP-121 &amp; MP-124 1:2</td>
<td>MP-124</td>
<td>Mix MP-121 &amp; MP-127 2:1</td>
<td>Mix MP-121 &amp; MP-127 1:2</td>
<td>MP-127 As Packaged</td>
</tr>
</tbody>
</table>

**ADDITIVES**

*Adding additional materials to a ready to spray product will increase the V.O.C as applied.*

*Check mixture and local regulations to assure compliance.*

- Accelerator: Not Recommended
- Retarder: Not Recommended
- Fisheye: Not Recommended
- Flattening: Not Recommended
- Flex Additive: Not Recommended

**POT LIFE**

2 hours @ 77˚F

**GUN SETUP**

<table>
<thead>
<tr>
<th>Size</th>
<th>Air Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.3 - 1.4</td>
<td>16-22 psi at the gun inlet</td>
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</tbody>
</table>

**APPLICATION**

Apply 1-2 coats.

**DRY/FLASH TIMES**

A properly flashed surface will appear dull and dry to touch. Times are approximate.

*DRY TIMES AT 70˚F/21˚C*

- FLASH TIME (AFTER 1ST COAT) 5-10 minutes
- TO “NIB” SAND 20-30 minutes
- TO TOPCOAT 5-15 minutes
SPECIAL CONSIDERATIONS
Extreme temperatures and high film build applications will extend dry times.

RECOATING
After 30 minutes, sanding and recoating is required.

EQUIPMENT CLEANING
Clean equipment immediately after use according to local regulations.

TECHNICAL
Primer: MP-121, MP-124, MP-127
Weight Solids (RTS): MP-121 White: 63%
MP-124 Medium Grey: 58%
MP-127 Dark Grey: 46%
Film Build: 0.5-1.0 mils per full coat
Coverage: 506 sq. ft. per gallon @ 1 dry mil

<table>
<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td>MP-121</td>
<td>4.1</td>
<td>496</td>
<td>4.1</td>
<td>496</td>
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<td>MP-124</td>
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<td>522</td>
<td>4.4</td>
<td>522</td>
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<td>MP-127</td>
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<td>483</td>
<td>3.1</td>
<td>376</td>
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<tr>
<td>MA-122</td>
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<td>521</td>
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<td>355</td>
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<tr>
<td>V.O.C. (RTS):</td>
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<td>488</td>
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<tr>
<td>MP-127/MA-122</td>
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<td>490</td>
<td>3.1</td>
<td>372</td>
</tr>
</tbody>
</table>

Disposal/Safety: see SDS for this product

FOR INDUSTRY USE ONLY
Read SDS Before Use
The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.
The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.
SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.
NOTE: Matrix Systems products are not recommended for use in temperatures below 65°F. Use below these temperatures will effect dry times and performance.