GENERAL INFORMATION
AccuShade Sealers have been designed for “wet on wet” applications. These exceptional sealers provide excellent flow, leveling and topcoat holdout in addition to offering medium film build for filling minor surface imperfections. AccuShade Sealers are available in white, medium grey and dark grey with simple, easy to use mix ratios achieving many shades of grey to maximize topcoat hiding.

1. COMPONENTS
• MP-121, 124, 127 2K Sealer
• MA-122 2K Sealer Activator
*Reducers not required

2. MIXING RATIO (4:1)
• Mix four (4) parts MP-120 Series 2K Sealer with one (1) part MA-122 2K Sealer Activator.

3. POT LIFE @ 77°F (25°C)
*NOTE: Pot life will shorten as temperatures increase. Matrix System products are not recommended for use in temperatures below 65°F

4. CLEAN UP
• Clean equipment immediately after use (check local regulations)

5. ADDITIVES
• Accelerator: Not Recommended
• Retarder: Not Recommended
• Fisheye: Not Recommended
• Flattening: Not Recommended
• Flex Additive: Not Recommended
*NOTE: Adding additional materials to a ready-to-spray product will increase the VOC as applied. Check mixture and local regulations to assure compliance.

6. SURFACE PREPARATION
For best results pre clean objects to be painted before sanding. To “pre clean” an object to be painted wash thoroughly with soap and water, then, follow with MX-9000 Pre-Prep Wax & Grease Remover using clean paper towels.
1. Wash item with warm soap and water.
3. Final sand surface to with 400-600 grit sandpaper or equivalent.

7. TOPCOATS
• All Matrix Refinish 2K Sealers
• All Matrix Refinish Basecoats
• All Matrix Refinish 2K Single-Stage

8. TECH NOTES
• N/A

9. SUBSTRATES (Properly Prepared)
• Steel
• Aluminum
• Fiberglass
• OEM E-Coat
• OEM Finishes
• Bare Metal

10. APPLICATION
• Apply 1-2 coats.
*Tech Tip: Inadequate flash times may result in product failure including loss of adhesion, shrinkage, sand scratch swelling and pin holing.

11. FLASH / DRY TIMES
A properly flashed surface will appear dull and dry to touch. Times are approximate.

AIR DRY @ 77°F (25°C)
<table>
<thead>
<tr>
<th>Operation</th>
<th>Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash (after 1st coat)</td>
<td>15 minutes</td>
</tr>
<tr>
<td>To Nib Sand</td>
<td>30-45 minutes</td>
</tr>
<tr>
<td>To Topcoat</td>
<td>After flash, up to 60 minutes</td>
</tr>
</tbody>
</table>
*Tech Tip: Surface must be re-scuffed if sanded primer is not top coated within 24 hours

Force Drying @ 140°F (60°C)
<table>
<thead>
<tr>
<th>Operation</th>
<th>Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Purge Time</td>
<td>After complete flash</td>
</tr>
<tr>
<td>Bake Time</td>
<td>20 minutes</td>
</tr>
</tbody>
</table>

12. INFRARED CURE
• N/A

13. SPRAY GUN SET UP
HVLP/LVLP - Fluid Tip Size
1.3 mm - 1.4 mm

14. PHYSICAL DATA

<table>
<thead>
<tr>
<th>RTS REGULATORY DATA</th>
<th>4:1</th>
</tr>
</thead>
<tbody>
<tr>
<td>Actual VOC LBS./GAL</td>
<td>4.47</td>
</tr>
<tr>
<td>Regulatory VOC (less water and exempt solvents) LBS./GAL</td>
<td>4.47</td>
</tr>
<tr>
<td>Density WT.%</td>
<td>10.8</td>
</tr>
<tr>
<td>Total Solids Content VOL.%</td>
<td>58.59</td>
</tr>
<tr>
<td>Total Volatile Content VOL.%</td>
<td>41.41</td>
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<tr>
<td>Water</td>
<td>0</td>
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<tr>
<td>Exempt Compound Content</td>
<td>0</td>
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<tr>
<td>Coating Category</td>
<td>Primer Surfacer</td>
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</tbody>
</table>

*NOTE: US Regulations allow for the use of exempt compounds for VOC calculations.